

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 09.06.22	Job No.: 00683	ADR Yes/No: Y	ADR Date: 09.01.30	ECN #: 09- 617
Product No.: Crosstubes		Created By: <i>UP</i>	Approved By: <i>MM</i>	
Product Name: D205-596 / D212-664		Checked By: <i>UP</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	<i>MF 09.06.23</i>	DQA / QA Coord	N		
Production Engineering Coord	Y	EC/DD	<i>RE 09.06.23</i>	QC Coordinator	N		
Production Document Control	N			Marketing	Y	SW	<i>SW 09.06.23</i>
Customer Technical Support	Y	DStw	<i>AS 09.06.23</i>	Customer Order Processing	N		

Reason for Change:
- Add 214 xtube kits.

Documents Affected:
Release DEOs:
 - D205-596-101-B-1 - D212-664-141-C-1
 - D205-596-103-B-1 - D212-664-241-C-1
 - D205-596-105-B-1 - D212-664-147-A-1
 - D205-596-107-B-1 - D212-664-247-A-1

PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		<i>09.06.23</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	N			
10	Update Controlled PDF Files	Y	KJ		<i>09.06.22</i>
11	Update Master Document List (MDL)	Y	CP	<i>594 Rev. G / 664 Rev. I</i>	<i>09.06.22</i>
12	Update Document Record (DR)	Y	KJ	<i>594 Rev. J / 664 Rev. N</i>	<i>09.06.23</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y	KJ		<i>N/A</i>
16	Update / Verify ARC Database	Y	KJ		<i>N/A</i>
17	Create / Update Change Record Form	Y	KJ	all kits CHG 001	<i>N/A</i>
18	Create / Update PPP's	Y	KJ		<i>N/A</i>
19	Update Document Control Database / Laminated Dwgs	Y	KJ	as req'd	<i>N/A</i>
20	Update Grey Project Binder	Y	CP		<i>09.06.22</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>09.06.22</i>
22					
23					

Description / Action:
 - D205-596-101B/-103B/-105B/-107B and D212-664-141B/-241B/-147B/-247B are new kits at CHG 001
 - The new kits are for installation on 214 aircraft only. They are same as their respective non-"B" kit, except the support is in a different location.
 - These kits were created with DSI 9445 Rev. A / DSI 9455 Rev. A, these DEO's will allow production to make these xtubes.
 - 214 compatibility should be removed from D205-596-101/-103/-105/-107 and D212-664-101/-201/-107/-207 decals

ECN Verified & Complete: *UP*

Date: *09/06/25*